



JOTUN

Jotaguard 600 Series

Cargo Hold Coatings





Counting the cost of poor cargo hold maintenance

Strong mechanical force is constantly exposed to cargo hold coatings, especially for the tank top and shedder plate positions. Together with cargo settlement during ship movement and sailing, impact, scraping and gouging are unavoidably the major physical damages which cargo hold coatings must be able to handle.

The common dry cargoes, like coal or ore, almost always contain some impurities and moisture, and are likely to form a chemically corrosive environment. Corrosion due to lack of maintenance will put the structural integrity in danger.

International regulations have been introduced to improve ship design and inspections with a particular focus on corrosion, and on routine in-port inspections.

The effect on vessel service life

Rectifying damage and corrosion resulting from poor choice of cargo hold coating can have a major and lasting effect on vessel earnings and vessel lifetime.

The effect on earnings

A good cargo hold coating must be robust in order to ensure continuing profitability.

Choice of a specialised coating system and its planned maintenance schedule will minimize costly downtime and help maintain the profitability of the vessel.



Gouging

The effects of legislation

Good pre-treatment and application of a specialised coating system will ensure the vessel meets the standards now demanded by Classification Societies and other authorities.



Typical damage



Corrosion



Jotaguard 600 series

Providing the solutions

Jotaguard 600 series products are designed and developed to cope with the very tough exposure in cargo holds. As functional coatings, the fast hardness development and mechanical strength, together with corrosion and chemical resistance are very important for property protection.

Cargo transportation

The major bulk carriers can generally be categorised into Handy, Handymax, Supramax, Panamax and Capesize. Depending on vessel size and type, they are more likely to be dedicated to certain types of transportation pattern.

<ul style="list-style-type: none"> Spot trading 	<ul style="list-style-type: none"> Serve a large number of geographically dispersed global trades Commonly traded cargoes: Grain, sulphur, bauxite/iron ore, coal/coke, bulk minerals 	<ul style="list-style-type: none"> Certificate Chemical resistance Mechanical strength Smooth surface assists cleaning between shifts
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<ul style="list-style-type: none"> Specialised 	<ul style="list-style-type: none"> Serve deepwater terminals Major cargo type: iron ore and coal 	<ul style="list-style-type: none"> Mechanical strength Corrosion protection
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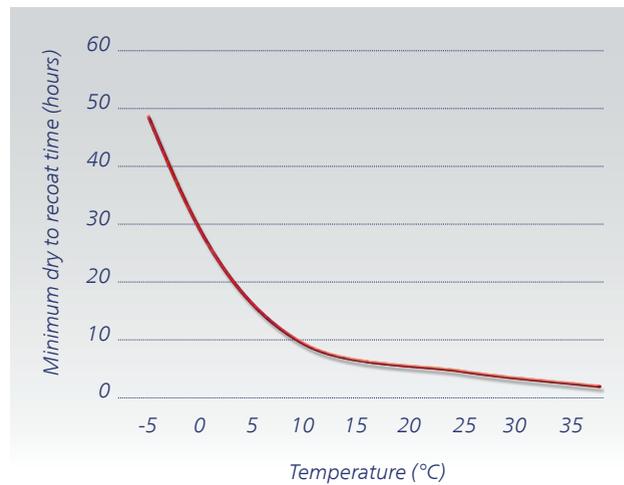


Product range

Proven in exhaustive testing and on-vessel application Jotaguard 600 series products meet all the needs of cargo hold protection.

Application benefits – excellent applicability and productivity

- Fast drying at all temperatures, ideal for tight coating schedules
- Jotaguard 600 series products have fast drying speeds at all temperatures and especially unrivalled drying speeds at lower temperatures, shortening downtime when it values.



- Same product for all seasons
- Can be used under different climatic conditions and temperatures from -5°C up to 40°C. No winter-grade or cold climate version is necessary.
- Available in two contrasting colours
- Enabling easy inspection.

Cargo Hold Pathfinder

Jotun's sophisticated Cargo Hold Pathfinder programme is designed to provide a valuable contribution towards achieving recommended coating systems that meet the challenges of specific operational needs.



1 x 125 μm Jotaguard 690 Grey



1 x 125 μm Jotaguard 690 S Red

Jotaguard 690 / Jotaguard 690 S

Ultimate durability

Jotaguard 690 and Jotaguard 690 S are designed to provide the ultimate cargo hold protection. Supreme mechanical strength enables them to withstand abrasion, impact and gouging resulting from the toughest operating environments. Together with excellent corrosion resistance, they provide long-lasting service and reduce the maintenance needed during operation.

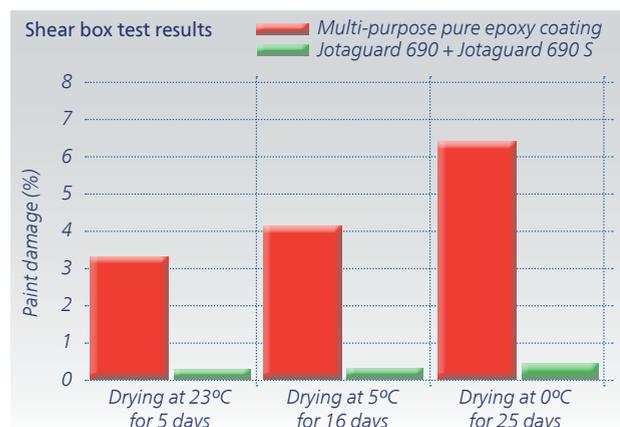
Jotaguard 690 is a two-pack, high solids polyamine cured pure epoxy based primer coating with excellent mechanical properties.

Jotaguard 690 S is recommended for use as a finish coat to maximise abrasion and scratch resistance.

Paint damage

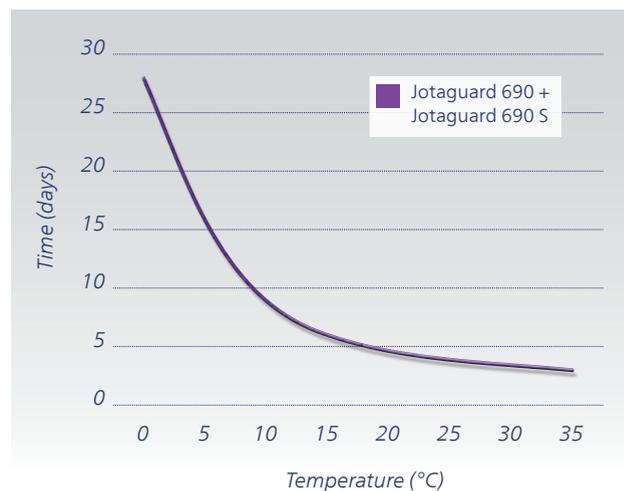
The system:

1 x 125 µm Jotaguard 690 + 1 x 125 µm Jotaguard 690 S outperforms multi-purpose abrasion resistant pure epoxy coatings in all drying conditions, showing high curing speeds and excellent abrasion resistance.



In-service benefits

- Extended service life: Reduced cost and downtime associated with maintenance
 - Superb mechanical strength, impact and abrasion resistance
 - Long lasting corrosion resistance
- Short time to load first hard/aggressive cargoes
 - Fast hardness development at all temperatures
 - Increased productivity



- FDA compliant, certified for carriage of grain
- Can be used on surfaces prepared to Sa2 (ISO – 8501)
- Hard, smooth surface assists cleaning between cargo shifts
- High build, high volume solids
- VOC compliant

Dry film thickness µm (min/max)	100–250, typical: 125			
Solids (volume%)	75 ± 2			
Colours	Grey, Red			
Mixing ratio	3 parts comp. A (base) 1 part comp. B (curing agent)			
Pot life (23°C)	1 hour			
Touch dry	-5°C	10°C	23°C	40°C
	20 h	5 h	2.5 h	1 h
Dry to recoat minimum	48 h	10 h	5 h	2 h



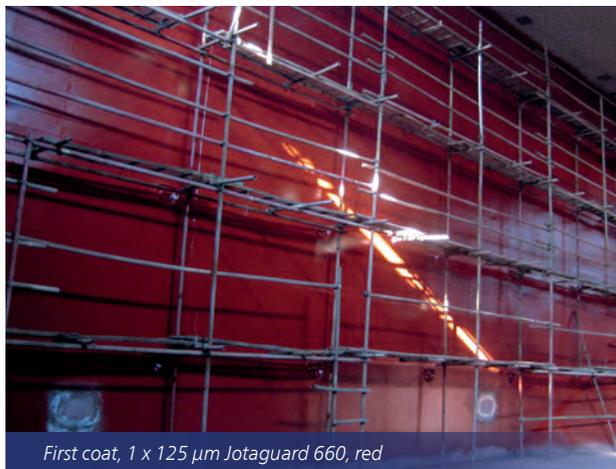
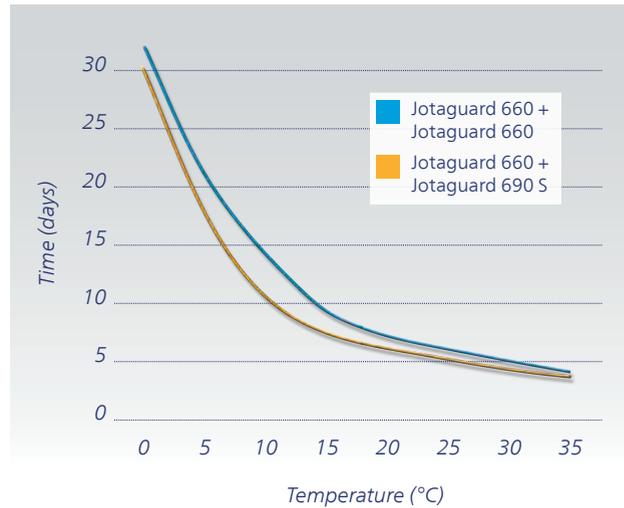
Jotaguard 660

Exceptional robustness

Jotaguard 660 is a high performance pure epoxy coating providing very good protection to cargo holds against mechanical damage and corrosive environments.

In-service benefits

- Very good abrasion and corrosion resistance
 - Protects against angular, hard cargoes
 - Very good corrosion resistance
- Short time to load first hard/aggressive cargo
- Save on surface treatment costs:
 - Can be applied to
 - Surface prepared to Sa2 (ISO-8501)
 - Surface prepared down to St2 (ISO-8501)
 - UHPWJ surface to WA2 FR(M)/(NACE No.5/SSPC-SP 12)
- FDA compliant, certified for carriage of grain
- Hard, smooth surface assists cleaning between cargo shifts
- High build, high volume solids
- VOC compliant



First coat, 1 x 125 µm Jotaguard 660, red



Second coat, 1 x 125µm Jotaguard 660, grey

Dry film thickness µm (min/max)	100–250, typical: 125			
Solids (volume%)	72 ± 2			
Colours	Grey, Red			
Mixing ratio	3 parts comp. A (base) 1 part comp. B (curing agent)			
Pot life (23°C)	1 hour			
Touch dry	-5°C	10°C	23°C	40°C
	22 h	5 h	2.5 h	1 h
Drying times	-5°C	10°C	23°C	40°C
Dry to recoat, minimum	48 h	10 h	5 h	2 h



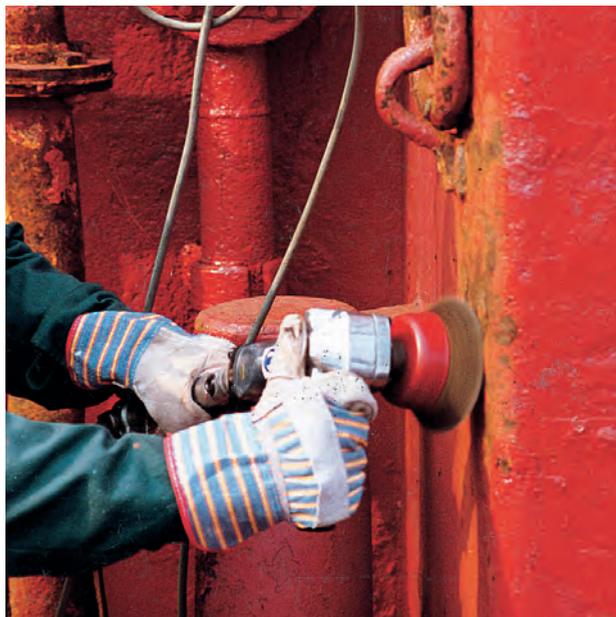
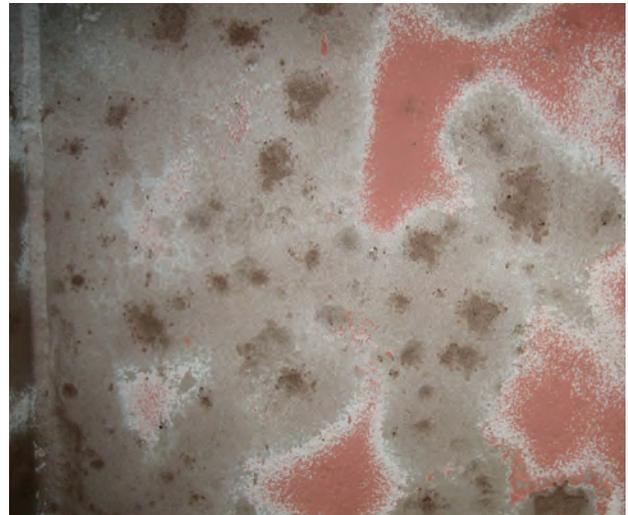
Jotaguard 630

Effective protection

Jotaguard 630 is an epoxy based cargo hold coating with tolerance to typical maintenance surfaces.

In-service benefits

- Low surface treatment requirement, saving on preparation
 - Surface prepared to Sa2 (ISO-8501)
 - Surface prepared down to St2 (ISO-8501)
 - UHPWJ to WA2 FR(M)/(NACE No.5/SSPC-SP 12)
 - Sweep blasting surface
- Good re-coatability and compatibility
- Certified for carriage of grain
- Hard, smooth surface assists cleaning between cargo shifts
- VOC compliant



Dry film thickness μm (min/max)	100–200, typical: 125			
Solids (volume%)	71 \pm 2			
Colours	Grey, Red			
Mixing ratio	4 parts comp. A (base) 1 part comp. B (curing agent)			
Pot life (23°C)	1 hour			
Touch dry	-5°C	10°C	23°C	40°C
	20 h	4 h	2 h	1 h
Drying times	-5°C	10°C	23°C	40°C
Dry to recoat, minimum	48 h	10 h	4 h	2 h

Jotun Marine Coatings and Jotun Protective Coatings offices worldwide

Legal Jotun entities worldwide are listed. For details of Branch offices and Jotun representation in countries not listed, please visit jotun.com

AUSTRALIA

Jotun Australia Pty. Ltd.,
P.O. Box 105, Altona North,
9 Cawley Road,
BROOKLYN, VIC 3025
Tel: +61 3 9314 0722
Fax: +61 3 9314 0423

BRAZIL

Jotun Brasil Ltda.
Estrada Ademar Ferreira Torres 250
Caluge - Itaboraí (RJ) CEP 24808-520
RIO DE JANEIRO
Tel: +55 21 3147 3850
Fax: +55 21 3147 3861

CYPRUS

Jotun Cyprus Ltd.
56 Theodorou Potamianou
Aphrodite Court, 1st Floor
4155, Kato Polemidia
LIMASSOL
Tel: +357 25 374455 / 374440 / 374477
Fax: +357 25 374400

P.R. of CHINA

Jotun Coatings (Zhangjiagang) Co. Ltd.
Jotun COSCO Marine Coatings
(Qingdao) Co. Ltd.
Floor 20, Jiu Shi Mansions,
No. 28 Zhong Shan Road (South)
SHANGHAI 200010
Tel: +86 21 6333 080 0
Fax: +86 21 6326 968 6

Jotun Coatings (Zhangjiagang) Co. Ltd.
Jotun COSCO Marine Coatings
(Qingdao) Co. Ltd.
Room 1901-1902, 1908 Pearl River
Tower, NO. 15, Zhujiang West Road,
Tianhe District,
GUANGZHOU, 510620
Tel: +86 20 38 78 07 49
Fax: +86 20 38 78 19 66

HONG KONG

Jotun COSCO Marine Coatings (H.K.) Ltd
Room 902, 9/F,
101 King's Road, North Point
HONG KONG
Tel: +852 2527 6466
Fax: +852 2861 1307

DENMARK

Jotun Danmark A/S Jotun Coatings
Columbusvej 5, 2860 Søborg,
COPENHAGEN
Tel: +45 4492 9400
Fax: +45 4492 9401

EGYPT

El Mohandes Jotun S.A.E.
Plot 193, Second District,
City Center, Fifth Settlement,
NEW CAIRO
Tel: +202 2614 9999
Fax: +202 2614 9998

FINLAND

Nor-Maali OY
Vanhatie 20, 15240 LAHTI
Tel: +358 3 874 650
Fax: +358 3 874 6550

FRANCE

Jotun France S.A.S.
22-24 rue du Président Wilson
92300 LEVALLOIS PERRET
Tel: +33 1 45 19 38 80
Fax: +33 1 45 19 38 94

Jotun A/S

P.O. Box 2021,
N-3202 Sandefjord, Norway
Tel: +47 33 45 70 00
jotun.com

GERMANY

Jotun (Deutschland) GmbH
Haferweg 38
22769 HAMBURG
Tel: +49 40 851 960
Fax: +49 40 856 234

GREAT BRITAIN

Jotun Paints (Europe) Ltd.
Stather Road, Flixborough,
SCUNTHORPE DN15 8RR
Tel: +44 1724 400 000
Fax: +44 1724 400 100

GREECE

Jotun Hellas Ltd.
33, Zeppou Street,
Glyfada
ATHENS 16675
Tel: +30 210 42 85 980-82
+30 210 42 86 035-37
Fax: +30 210 42 85 983/
+30 210 42 87 237

INDIA

Jotun India Pvt Ltd.
502, 5th Floor,
Boston House,
Suren Road,
Behind Cinemax Theatre,
Andheri East,
Mumbai - 400 093
Tel: +91 22 2822 4600
+91 22 2820 5900 (+fax)
Fax: +91 22 2820 5900

INDONESIA

P.T. Jotun Indonesia
Kawasan Industri MM2100
Blok KK-1, Cikarang Barat
Bekasi 17520
Tel: +62 21 8998 2657
Fax: +62 21 8998 2658

IRELAND

Jotun (Ireland) Ltd.,
Unit K7, Marina Commercial Park,
Centre Park Road, CORK
Tel: +353 214 965955
Fax: +353 214 965992

ITALY

Jotun Italia S.P.A.
Via Petronio, 8, Zona Ind. Noghere
34147 - MUGGIA (TRIESTE)
Tel: +39 040 23 98204
Fax: +39 040 23 98222

JAPAN

NKM Coatings Co., Ltd.
12-1, Minamirokugo 3-chome,
Ota-ku,
TOKYO 144-0045
Tel: +81 3 6758 2212
Fax: +81 3 6758 2213

KOREA (SOUTH)

Chokwang-Jotun Ltd.
30th Block Jisa Science Park,
1205 Jisa-dong, Gangseo-gu,
BUSAN 618-230
Tel: +82 517 976 000
Fax: +82 517 117 735

LIBYA

Jotun Libya J.S.Co
Almumtaz Co. S.A. (Jotun).
Alseka Street
P.O. Box 6850
TRIPOLI
Tel: +218 214777811
Fax: +218 214780718

MALAYSIA

Jotun Paints (Malaysia) Sdn. Bhd.
Lot 7 Persiaran Perusahaan,
Section 23, P.O. Box 7050
40700 SHAH ALAM
Tel: +60 351 235 500
Fax: +60 351 235 632

THE NETHERLANDS

Jotun B.V.
Postbus 208
3200 AE SPIJKENISSE
Visiting address:
Curieweg 11B, 3208 KJ Spijkenisse
ROTTERDAM
Tel: +31 181 678 300
Fax: +31 181 617 899

NORWAY

Jotun A/S
P.O. Box 2021,
3202 SANDEFJORD
Visiting address:
Hystadveien 167, 3209 Sandefjord
Tel: +47 33 45 70 00
Fax: +47 33 45 79 00

OMAN

Jotun Paints Co. LLC
Rusayl Ind. Estate, Road No.10
P.O. Box 672 Code 111, MUSCAT
Tel: +968 2444 6100
Fax: +968 2444 6105

PAKISTAN

Jotun Pakistan (Pvt.) Ltd.
2KM Defence Road, Off 9KM Raiwind
Road, Adjacent Valencia Homes Gate
LAHORE 544770
Tel: +92 423 532 350 0-3
Fax: +92 423 532 1387

PHILIPPINES

Jotun (Philippines) Inc.
846 West Service Road, Km.18
South Super Highway
Paranaque City,
METRO MANILA 1714
Tel: +63 2239 1032-34
Fax: +63 2822 0760

POLAND

Jotun Polska Sp.zo.o.
ul. Magnacka 15,
80-180 GDAŃSK KOWALE
Tel: +48 58 555 1515
Fax: +48 58 781 9692

RUSSIA

Jotun Paints O.O.O.
Varshavskaya Str., 23/2, Office 75
196128 ST. PETERSBURG
Tel: +7 812 640 00 80
Fax: +7 812 640 00 81

SAUDI ARABIA

Jotun Saudia Co. Ltd.
Jeddah Industrial City, Phase 3,
P.O. Box 34698, JEDDAH 21478
Tel: +966 2635 0535 / 2636 1271
Fax: +966 2636 2483

SINGAPORE

Jotun (Singapore) Pte. Ltd.
37 Tuas View Crescent
Singapore 637236
Tel: +65 650 882 88
Fax: +65 6265 7484

SOUTH AFRICA

Jotun Paints South Africa (PTY) Ltd.
Wimbledon Road, P.O.Box 187
BLACKHEATH 7581
Tel: +27 21 905 1070
Fax: +27 21 905 1652

SPAIN

Jotun Iberica S.A.
Poligon Santa Rita,
Calle Estatica no. 3,
08755 Castellbisbal,
BARCELONA
Tel: +34 937 711 800
Fax: +34 937 711 801

SWEDEN

Jotun Sverige AB
P.O. Box 151, Klangfärgsgatan 13,
421 22 VÄSTRA FRÖLUNDA
Tel: +46 3169 6300
Fax: +46 3169 6397

THAILAND

Jotun Thailand Ltd
Amata Nakom Ind. Estate (BIPII)
700/353 Moo 6 Tumbol
Donhualoh, Amphur Muang
CHONBURI 2000
Tel: +66 2 022 9888
Fax: +66 38 214 373/375

TURKEY

Jotun Boya San. ve Ticaret. A.S.
Balabandere Caddesi Hilpark Suites
Sitesi No.10, Istinye 34460 Sariyer
ISTANBUL
Tel: +90 21 2279 7878
Fax: +90 21 2279 2549

U. A. E.

Abu Dhabi
Jotun Abu Dhabi (LLC)
P.O. Box 3714, Mussafah
ABU DHABI
Tel: +971 2691 0700
Fax: +971 2551 0232

Dubai

Jotun U.A.E. Ltd. (LLC)
P.O. Box 3671,
Al Quoz Industrial Area
DUBAI
Tel: +971 4339 5000
Fax: +971 4338 0666

USA

Jotun Paints Inc.
9203 Highway 23, P.O. Box 159,
Belle Chasse, LA 70037
Tel: + 1 713 860 8241
Fax: + 1 713 860 8242

VIETNAM

Jotun Paints (Vietnam) Co. Ltd.
Song Than Industrial. Zone,
No.1 Street 10,
Di An District, Binh Duong Province
Tel: +84 650 3742206
Fax: +84 650 374 2205

YEMEN

Jotun Yemen Paints Co. Ltd
P.O. Box 70183, Al Alam
ADEN
Tel: +967 2820 546-9
Fax: +967 2249 362

